

Pressure Reducing Valves

Spring operated type



ERHARD Pressure Reducing Valves **DVF**: Strength and Reliability





ERHARD Performance		Your Advantage
Guide piston not in contact with flow medium, no deposits.	1	Reliable performance, no risk of blocking.
Sturdy rolling diaphragm.	2	Frictionless, instantaneous control.
High quality material: body components of SG ductile cast iron. Internal and external EKB epoxy coating.	3	Robust and reliable. High strength, long life. Efficient surface protection.
Covering a large downstream pressure range: 1.5 - 6 bars or 5 - 12 bars adjustable.	4	Field approved.
All internal parts accessible from above. No special tools required.	5	Easy maintenance.
Two pressure gauges with isolating valves.	6	Easy operation.

Performance

The spring operated **ERHARD** Pressure Reducing Valve consists of body, cover, plug with guide, spring and rolling diaphragm. The valves are always open under pressureless conditions.

Pressure reducing valves reduce a variable upstream pressure to a constant supply pressure independent of the flow rate. The mobile valve components are pressure compensated with regard to the upstream pressure, therefore the upstream pressure does not effect the control function of the valve. The set point of the downstream pressure is adjusted by preloading the spring. The downstream pressure acting on the lower valve disc area is opposed to the preloaded spring. When the downstream pressure drops beneath the set value, the valve opens, when it exceeds the set value, the valve closes. When there is a balance between the force acting on the valve disc and the spring force, the valve is in intermediate position.

Example of a control curve: constant downstream pressure



The downstream pressure (P_h) is kept constant with an allowance of 5% x P_h + 0,4 bar (see flow table). When there is no consumption, the downstream pressure will rise by about 1 bar.

Sizing chart: Pressure Reducing Valve DVF

Sizing

The valve is not sized to the pipeline diameter but in accordance with the application and the maximum flow conditions:

Recommended flow rate in l/s (m³/h)

	DN 50	DN 65	DN 80	DN 100	DN 125	DN 150	DN 200
Qmax. *)	4 (15)	7 (25)	10 (36)	16 (58)	25 (90)	35 (126)	63 (227)
*) corresponds to a velocity of 2 m/s referring to the nominal value diameter							

Fire-extinguishing service: During a short period, velocities of up to 3m/s are admissible.

Sizing example:

Hydraulic data:	Upstream pressure	Pu	= 12 bars			
	Downstream pressure	Pd	= 6 bars			
	Max. flow:	Q _{max.}	= 13 l/s			
Selected size	\Rightarrow DN 100 (see flow table)					
Cavitation? – press	sure correlation of the v	/alve v	vithin field 1			
	\Rightarrow no cavitation.					

Recommended Installation



Checking the valve for risk of cavitation: Field 1: Normal operation.

Field 2: Excessive differential pressure (cavitation).

Field 3: Inadmissible range of application. Field 4: Physically impossible as upstream pressure is smaller than downstream

pressure is smaller than downstream pressure.



- Horizontal installation of the ERHARD Pressure Reducing Valve III.
- Isolating Valve I and Strainer II (max. mesh size: 2 mm) upstream of the Pressure Reducing Valve.
- Dismantling Piece IV, Safety Valve V, and Isolating Valve VI downstream of the Pressure Reducing Valve.
- Draining Device to be provided in the structure:

We recommended to use an Air Valve **VII** in case of:

- descending downstream main: downstream of the Pressure Reducing Valve.
- rising or horizontal upstream main: upstream of the Pressure Reducing Valve.

Available upon request:

I, VI Isolating Valves

- Multamed Gate Valves, flanged Butterfly Valves Wafer Type ECL Butterfly Valves Strainers
- III Pressure Reducing Valve DVF
- IV Dismantling Pieces
- V Safety Valves

н

- (proportional and normal types)
- VII Air Valves TWIN-AIR

ERHARD Pressure Reducing Valve **DVF** PN 10/16/25

spring operated type, of ductile cast iron **Range of application:** water max. 70° C

Size DN	Pressure rating ¹⁾ PN	Max. working pressure = max. upstr. pressure in bars	Range of downstream setpressures 2)Spring ASpring Abarsbars		Prod. no.
200 ³⁾	16	10	1,5 - 6	_	6005 5400
200 ³⁾	16	10	_	5 - 9	6005 5400
50 - 200	16	16	1,5 - 6	_	6005 5400
50 - 200	16	16	_	5 - 12	6005 5400
50 - 150	25	25	1,5 - 6	-	6005 5400
50 - 150	25	25	-	5 - 12	6005 5400

When placing the order, please specify min. and max. flow rate, max. upstream pressure and required range of downstream set pressures. **Flanges** B, DI, type 21, ISO 7005-2, PN 10/16/25.

Material Equipment

Surface protection	EKB epoxy coating, blue
Body and bonnet	Ductile cast iron to EN-JS 1040 (ISO 450-10) ⁴⁾
Plug	Lamellor Cast iron (EN-JL 1040)⁵
Body seat and guide	Alu-bronze
Sealing ring	Polyurethane
Set screw, guide rod	Stainless steel
Spring 2) A (blue) B (red)	Spring steel, varnished Range of downstream set press.: 1.5 - 6 bars Range of downstream set press.: 5 - 12 bars
Rolling diaphragm	Neoprene with fabric ply
Pressure gauges with isolating valves	Upstream, downstream
Mounting lever	Included in our supply

Dimensions

Size DN	Face-to-face dimension L	Flang PN 10/16 D	e dia. PN 25 D	Height h1	Height h2	Weight	Packing dimensions l x b x h
	mm	mm	mm	mm	mm	kg	mm
50	230	165	165	430	90	19	500 x 400 x 300
65	290	185	185	420	100	25	500 x 400 x 300
80	310	200	200	450	115	29	600 x 400 x 300
100	350	220	235	450	115	32	600 x 400 x 300
125	400	250	270	550	145	61	800 x 500 x 400
150	480	285	300	550	145	66	800 x 500 x 400
200	600	340	_6)	605	190	117	800 x 500 x 400

1) Upon request special design in PN 40 for DN 50, 65 and 80.

2) Please specify required range of downstream set pressures when placing the order.

For permissible differential pressure, see "Sizing".

4) Cast iron 450-10 to ISO 1083 has properties similar to those of SG GGG-50 to DIN 1693.

5) corresponding to former DIN description 0.6125 (GG25).

6) DN 200 not available in PN 25.

Postfach 1280 · D-89502 Heidenheim Phone: +49(0)7321 320-0 · Fax: +49(0)7321 320-525 http://www.erhard.de e-mail: export@erhard.de

Data corresponding to the latest level of development, modifications reserved. Printed in Germany. 11/05





RHARD

ΔI VFS